## Modular Valves



## **Product Overview**



# Northman



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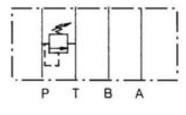
#### **FEATURES**

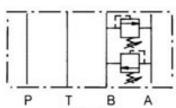
•The modular adjustable relief valve is designed to limit the operating pressure in a hydraulic system or in a branch of the system to a maximum set pressure. The internal piston moves to smoothly relieve the pressure when the system pressure reaches the desired setting, maintaining stable pressure control and repeatability.

Pressure relief is available on the P, A, B, and A & B ports. Adjustment is made with a calibrated knob, standard with the valve.

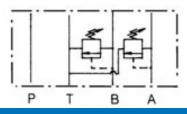
As a modular valve, this valve mounts between an NFPA D03 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

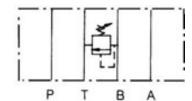
### **Symbol**











#### **Model Code**

MRF - 02 P - K - 1 - \*\*

1 Series

MRF: Modular Relief Valve

2 Mounting Style
02: NFPA Size D03

3 Function Port

P: P Port A: A Port

B: B Port

C: A & B Ports Relieve to Tank

D: A & B Ports Crossover

4 Adjustment Style

K: Adjusting Knob

5 Pressure Adj. Range

1: 8-70 BAR (120-1000 PSI)

2: 35-40 BAR (500-2000 PSI) 3: 70-210 BAR (1000-3000 PSI)

## **MODULAR RELIEF VALVE MRF-02 SERIES**

#### **SPECIFICATIONS**

MAX. OPERATING PRESSURE 250 BAR (3675 PSI) MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

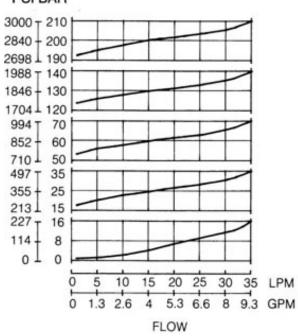
#### PERFORMANCE CURVES

#### **TEST CONDITIONS**

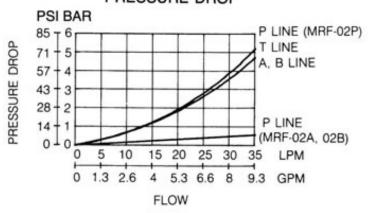
Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

## NOMINAL OVERRIDE CHARACTERISTICS

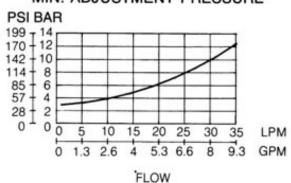
### **PSI BAR**



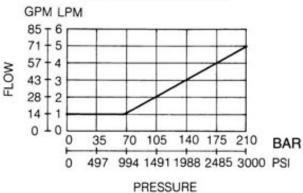
## PRESSURE DROP



## MIN. ADJUSTMENT PRESSURE



## MIN. FLOW CHARACTERISTICS

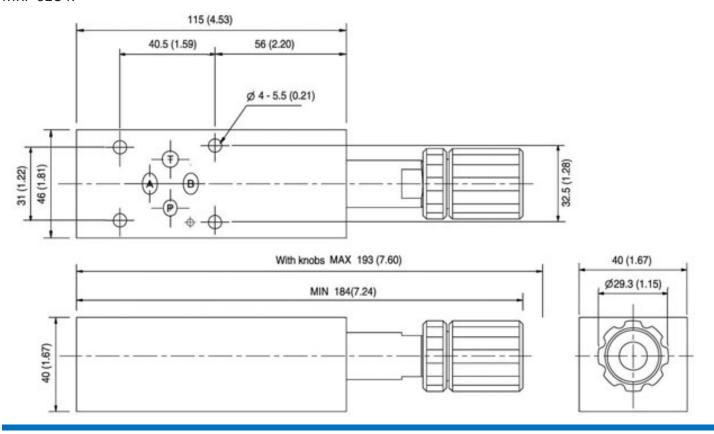


# MODULAR RELIEF VALVE MRF-02 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

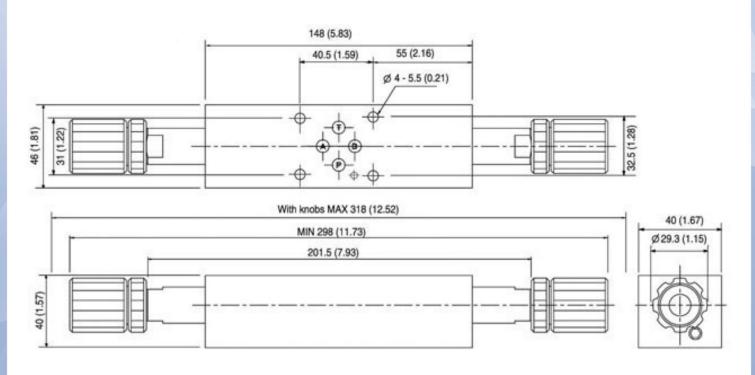
MRF-02C-K-\*\*



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MRF-02D-K-\*\*

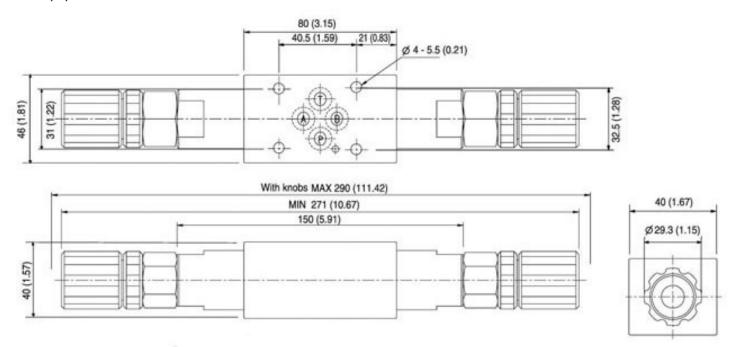


# MODULAR RELIEF VALVE MRF-02 SERIES

### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MRF-A/B/P-K-\*\*



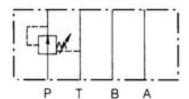


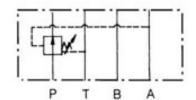
#### **FEATURES**

•The modular adjustable pressure reducing valve will ensure that the operating pressure in a branch of a hydraulic system will be maintained at a lower setting than that of the main system pressure. The valve functions on the selected P, A, or B port and is internally drained. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D03 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

## **Symbol**







**Model Code** 



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6

1 Series

MPR:Modular Pressure Reducing Valve

2 Mounting Style

02: NFPA Size D03

3 Function Port

**P:** P Port **A:** A Port **B:** B Port

4 Adjustment Style

K: Adjusting Knob

5 Pressure Adj. Range

0: 1.5-35 BAR (20-500 PSI) 1: 8-70 BAR (120-1000 PSI)

2: 35-40 BAR (500-2000 PSI)

3: 70-210 BAR (1000-3000 PSI)

# MODULAR RELIEF VALVE MPR-02 SERIES

#### **SPECIFICATIONS**

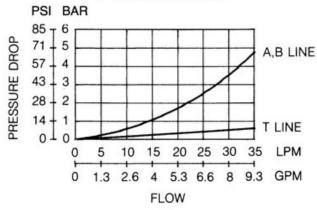
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

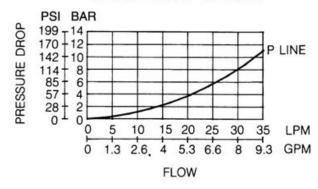
#### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

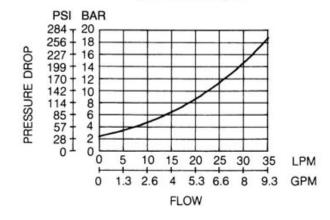
## PRESSURE DROP



## PRESSURE DROP AT SPOOL FULLY OPENED



## MIN. ADJUSTMENT PRESSURE VS. MAX. FLOW

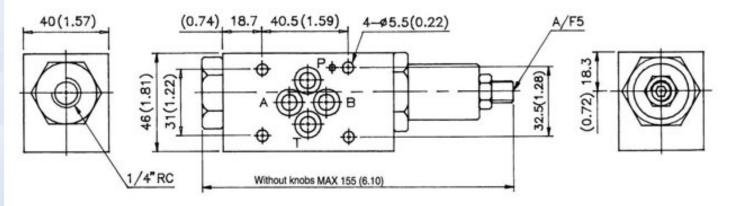


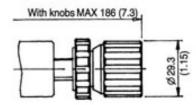
# MODULAR RELIEF VALVE MPR-02 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MPR - 02 A/B/P - K - \*\*





#### **FEATURES**

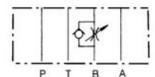


•The modular adjustable flow control valve functions as a needle valve flow restrictor in one direction in a branch of a circuit, with free flow in the opposite direction. It may be specified to operate on the A, B, or A & B ports in either a "meter-in" or "meter-out" configuration. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D03 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

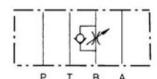
Symbol

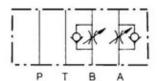












**Model Code** 

MT - 02 W - K - I - \*\*

1 Series

MT: Modular Throttle and Check Valve (Flow Control)

2 Mounting Style

02: NFPA Size D03

3 Function Port

A: A Port
B: B Port
P: P Port
T: T Port
W: A & B Ports

4 Adjustment Style

K: Adjusting Knob

5 Control Function

No Code: Meter Out

l: Meter In

#### **SPECIFICATIONS**

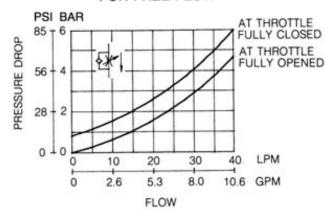
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

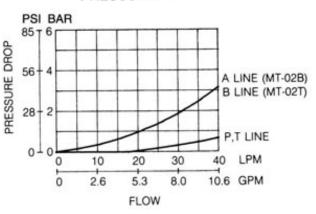
#### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

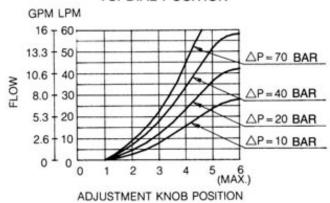
#### PRESSURE DROP FOR FREE FLOW



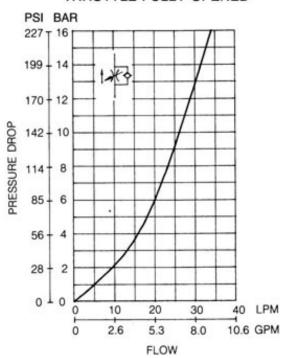
#### PRESSURE DROP



### METERED FLOW VS. DIAL POSITION



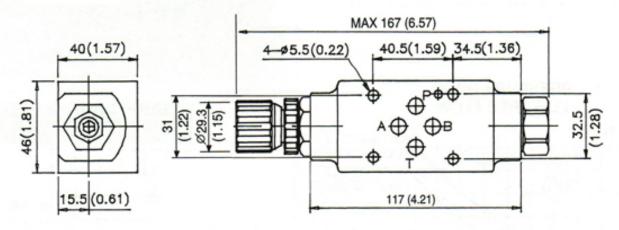
## PRESSURE DROP AT THROTTLE FULLY OPENED



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MT - 02A-K

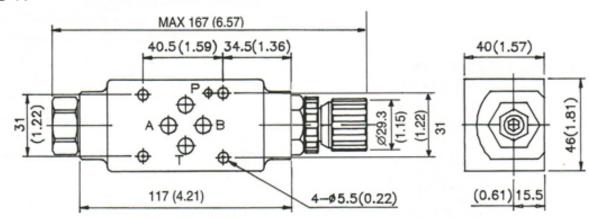


**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MT-02B-\*-40

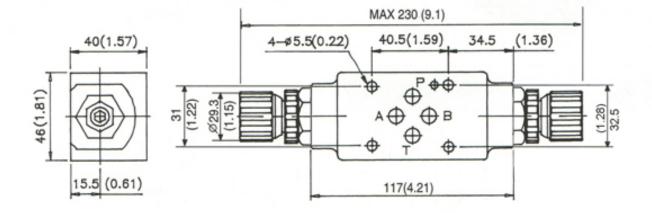
## MT - 02B-K



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MT - 02W-K





#### **FEATURES**

•The modular check valve will allow free flow in one direction and block flow in the opposite direction. It may be specified to operate on the P, T, A, or B port with a 7 PSI or 50 PSI cracking pressure.

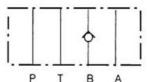
As a modular valve, this valve mounts between an NFPA D03 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

## **Symbol**









#### **Model Code**

MC - 02 P - 05 - \*\*

1 Series

4 Cracking Pressure

MT: Modular Check Valve

**05:** 0.5 BAR (7 PSI) **50:** 3.5 BAR (50 PSI)

2 Mounting Style

\_

02: NFPA Size D03

5 Design Number

3 Function Port

P: P Port

T: TPort

A: A Port

B: B Port

# MODULAR CHECK VALVE MC-02 SERIES

#### **SPECIFICATIONS**

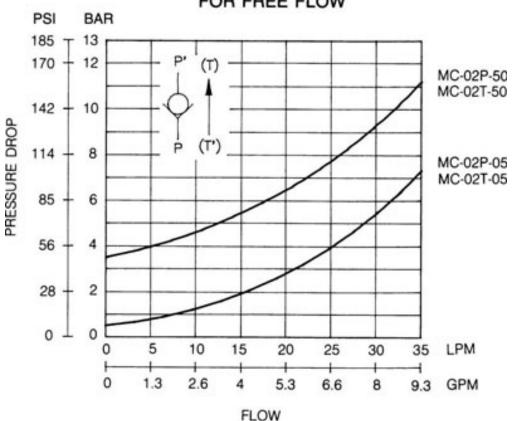
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

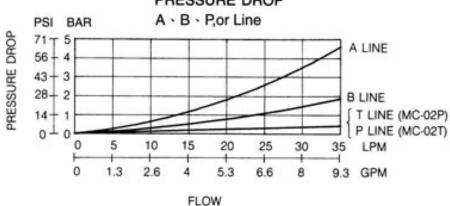
#### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

## PRESSURE DROP FOR FREE FLOW



## PRESSURE DROP

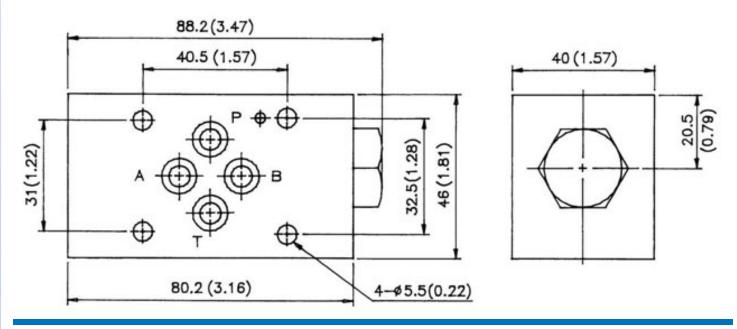


# MODULAR CHECK VALVE MC-02 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

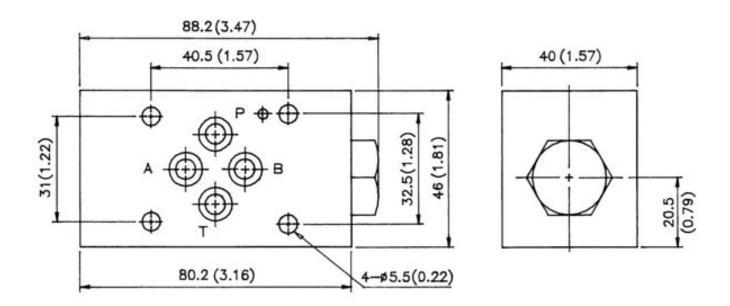
MC-02P- \*\* -40



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MC-02T- \*\* -40

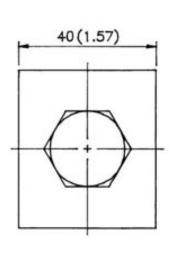


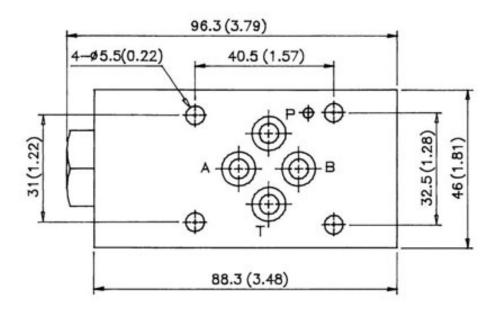
# MODULAR CHECK VALVE MC-02 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MC-02A- \*\* -40

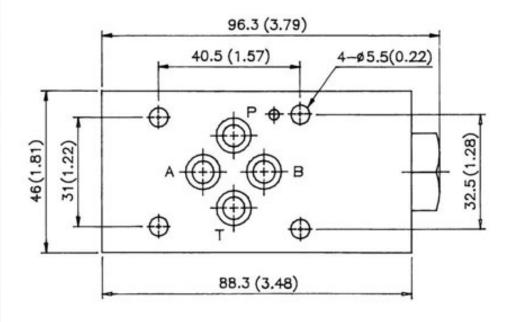


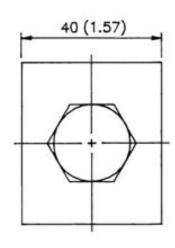


**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MC-02B- \*\* -40





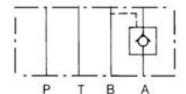


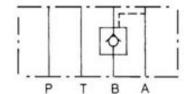
### **FEATURES**

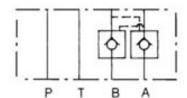
•The modular pilot-operated check valve will allow free flow in one direction and block flow in the opposite direction. It functions to positively hold the actuator in a neutral position. Movement is restored by an automatic pilot pressure signal when the directional control valve shifts to move the actuator. It may be specified to operate on the A, B, or A & B port.

As a modular valve, this valve mounts between an NFPA D03 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

## Symbol







#### **Model Code**

MPC - 02 W - 50 - \*\*

1 Series

MPC: Modular Pilot Check Valve

2 Mounting Style

02: NFPA Size D03

3 Function Port

A: A Port B: B Port

W: A & B Ports

4 Cracking PSI

**50:** 50 PSI (3.5 BAR)

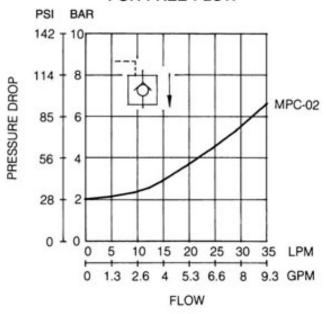
# MODULAR PILOT CHECK VALVE MPC-02 SERIES

#### **SPECIFICATIONS**

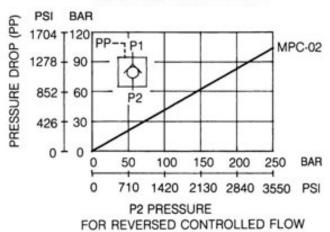
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

Internal Leakage: 0.1 cc/minute (2 drops/minute) MAX. at 207 BAR(3000 PSI).

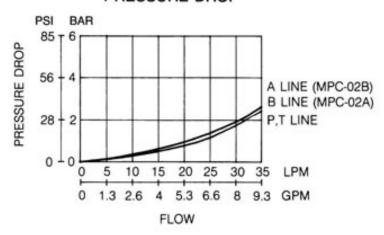
## PRESSURE DROP FOR FREE FLOW



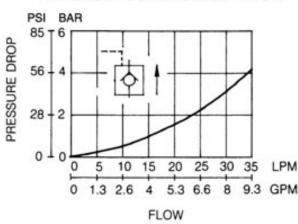
## MIN. PILOT PRESSURE



#### PRESSURE DROP



## PRESSURE DROP FOR REVERSE CONTROLLED FLOW

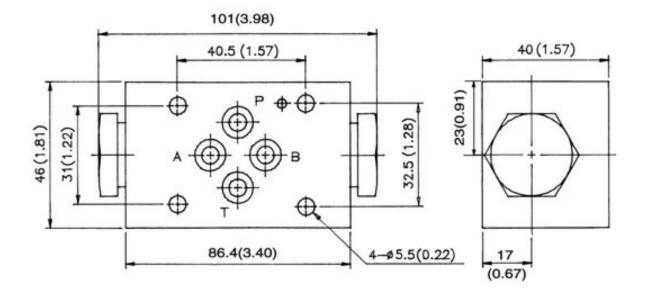


# MODULAR PILOT CHECK VALVE MPC-02 SERIES

**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MPC-02- \* -40





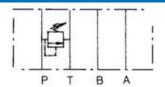
#### **FEATURES**

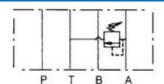
•The modular adjustable relief valve is designed to limit the operating pressure in a hydraulic system or in a branch of the system to a maximum set pressure. The internal piston moves to smoothly relieve the pressure when the system pressure reaches the desired setting, maintaining stable pressure control and repeatability.

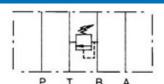
Pressure relief is available on the P, A, B, and A & B ports. Adjustment is made with a calibrated knob, standard with the valve.

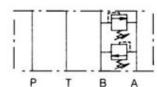
As a modular valve, this valve mounts between an NFPA D05 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

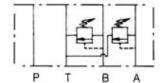
## Symbol











**Model Code** 

MRF - 03P - K - 1

Series

MRF: Modular Relief Valve

**Adjustment Style** K: Adjusting Knob

2 Mounting Style

5 Pressure Adj. Range 1: 8-70 BAR (120-1000 PSI)

03: NFPA Size D05

2: 35-40 BAR (500-2000 PSI)

**Function Port** 

3: 70-210 BAR (1000-3000 PSI)

P: P Port

A: A Port

B: B Port

Design Number

C: A & B Ports Relieve to Tank D: A & B Ports Crossover

# MODULAR RELIEF VALVE MRF-03 SERIES

#### **SPECIFICATIONS**

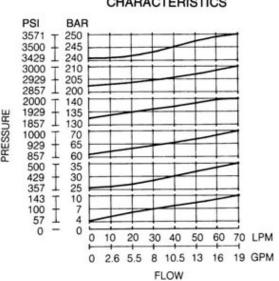
MAX. OPERATING PRESSURE 250 BAR (3675 PSI) MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

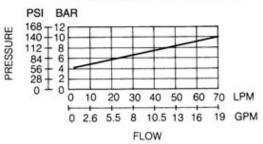
#### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

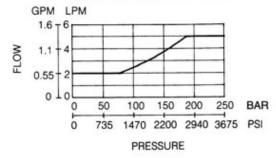
## NOMINAL OVERRIDE CHARACTERISTICS



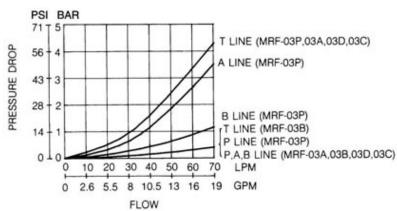
#### MIN ADJUSTMENT PRESSURE



#### MIN. FLOW VS. ADJUSTMENT PRESSURE



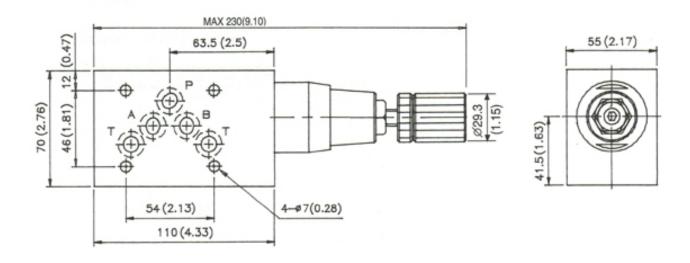
#### PRESSURE DROP



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

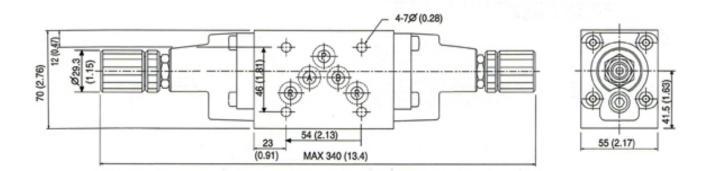
MRF - 03A/B/P-K



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MRF - 03C - K

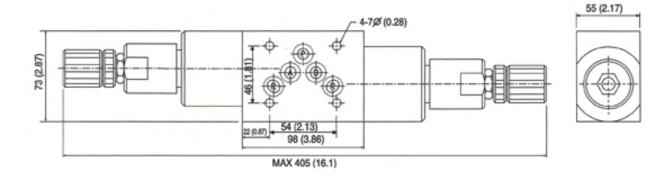


# MODULAR RELIEF VALVE MRF-03 SERIES

**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MRF - 03D - K



# MODULAR PRESSURE REDUCING VALVE MPR-03 SERIES



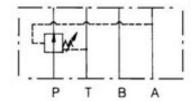
#### **FEATURES**

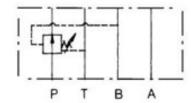
•The modular adjustable pressure reducing valve will ensure that the operating pressure in a branch of a hydraulic system will be maintained at a lower setting than that of the main system pressure. The valve functions on the selected P, A, or B port and is internally drained. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D05 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### Symbol







#### **Model Code**

<u>MPR - 03 P - K - 1 - \*\*-N</u>

1

2 3

4

5

6

1 Series

MPR: Modular Pressure Reducing Valve

2 Mounting Style
03: NFPA Size D05

3 Function Port

P: P Port A: A Port B: B Port 4 Adjustment Style

K: Adjusting Knob

5 Pressure Adj. Range

0: 1.5-35 BAR (20-500 PSI) 1: 8-70 BAR (120-1000 PSI)

2: 35-40 BAR (500-2000 PSI)

3: 70-210 BAR (1000-3000 PSI)

# MODULAR PRESSURE REDUCING VALVE MPR-03 SERIES

#### **SPECIFICATIONS**

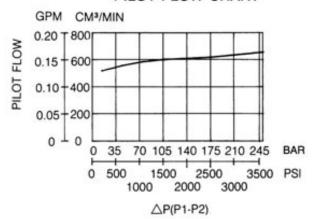
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

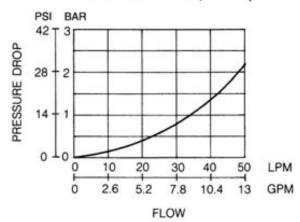
#### **TEST CONDITIONS**

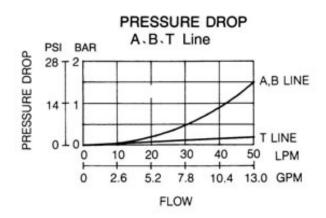
Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

#### PILOT FLOW CHART



## PRESSURE DROP AT SPOOL FULLY OPENED (P-LINE)



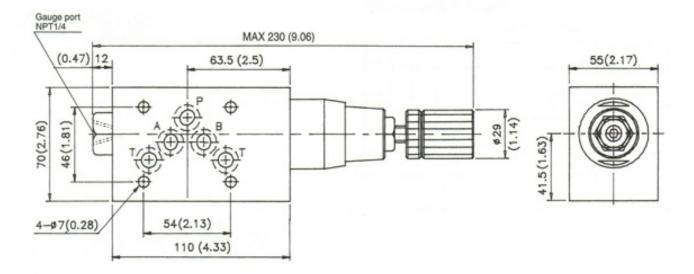


# MODULAR RELIEF VALVE MPR-03 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MPR-03A/B/P-\*-\* -40





#### **FEATURES**

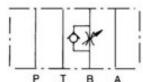
•

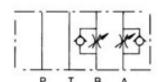
The modular adjustable flow control valve functions as a needle valve flow restrictor in one direction in a branch of a circuit, with free flow in the opposite direction. It may be specified to operate on the A, B, or A & B ports in either a "meter-in" or "meter-out" configuration. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D05 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

#### **Symbol**

















#### **Model Code**

MT - 03 W - K - I - \*\*

1 Series

MT: Modular Throttle and Check Valve (Flow Control)

2 Mounting Style
03: NFPA Size D05

3 Function Port

A: A Port
B: B Port
P: P Port
T: T Port
W: A & B Ports

4 Adjustment Style

K: Adjusting Knob

5 Control Function
No Code: Meter Out

I: Meter In

#### **SPECIFICATIONS**

MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

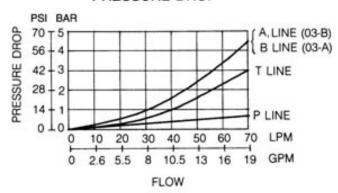
#### **PERFORMANCE CURVES**

Models with MT-03W/A/B

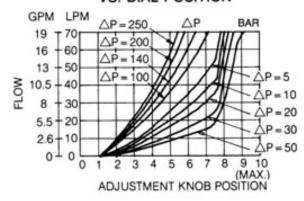
**TEST CONDITIONS** 

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

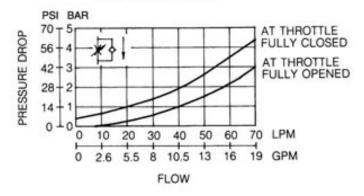
#### PRESSURE DROP



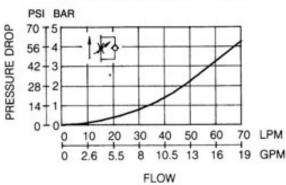
#### METERED FLOW VS. DIAL POSITION



#### PRESSURE DROP FOR FREE FLOW



## PRESSURE DROP AT THROTTLE FULLY OPENED



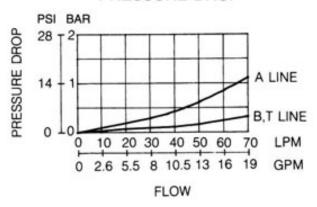
#### **PERFORMANCE CURVES**

Models with MT-P/T

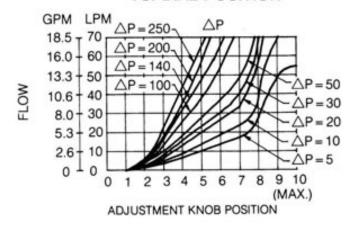
**TEST CONDITIONS** 

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

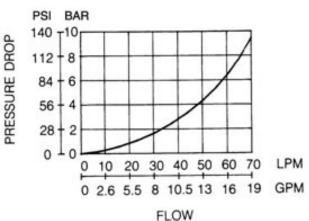
#### PRESSURE DROP



## METERED FLOW VS. DIAL POSITION



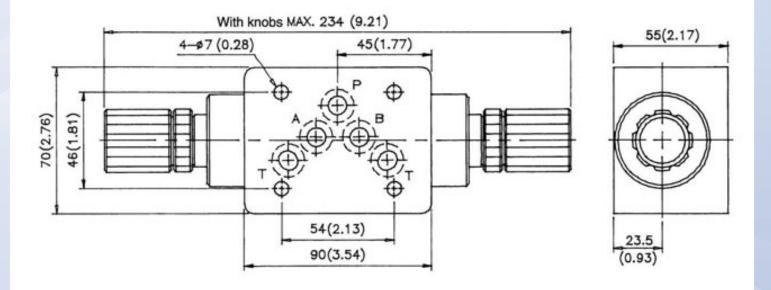
# PRESSURE DROP AT THROTTLE FULLY OPENED



#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 2.8 kgs(6.171 lbs) Mounting Surface: ISO 4401-AB-03-4-A

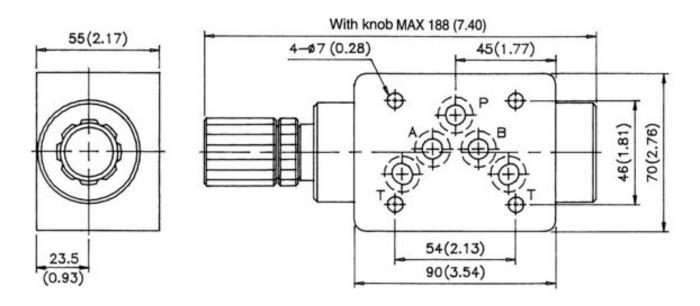
MT-03W-\*-\*-40



#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 2.8 kgs(6.171 lbs) Mounting Surface: ISO 4401-AB-03-4-A

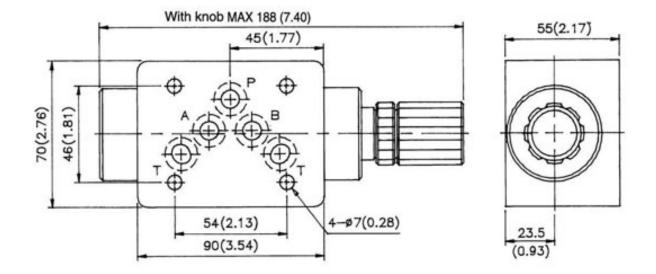
MT-03A-\*-40



**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 2.8 kgs(6.171 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MT-03B-\*-40



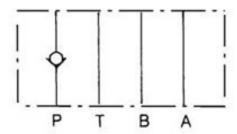


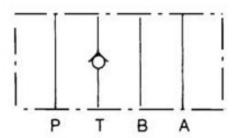
#### **FEATURES**

•The modular check valve will allow free flow in one direction and block flow in the opposite direction. It may be specified to operate on the P, T, A, or B port with a 7 PSI or 50 PSI cracking pressure.

As a modular valve, this valve mounts between an NFPA D05 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

## Symbol





#### **Model Code**

MC – 03 P – 05

- 1 Series
- MT: Modular Check Valve
- 2 Mounting Style
- 03: NFPA Size D05
- 3 Function Port
- P: P Port
- T: TPort
- A: A Port
- B: B Port

- 50: 3.5 BAR (50 PSI)
- 05: 0.5 BAR (7 PSI)

4 Cracking Pressure

# MODULAR CHECK VALVE MC-03 SERIES

#### **SPECIFICATIONS**

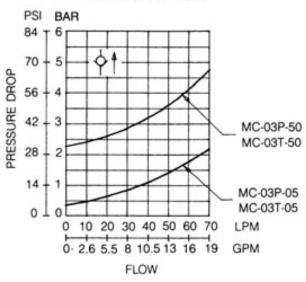
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

#### **PERFORMANCE CURVES**

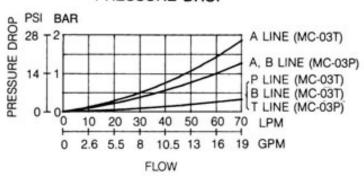
#### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

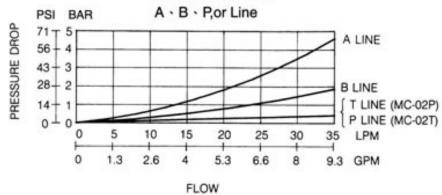
## PRESSURE DROP FOR FREE FLOW



#### PRESSURE DROP



## PRESSURE DROP

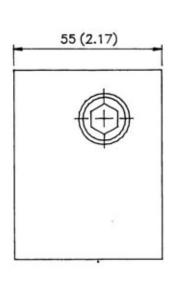


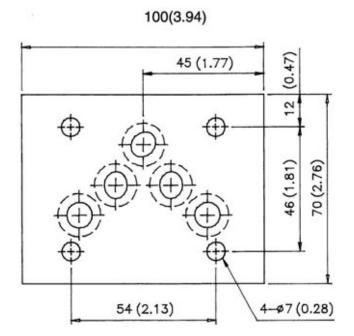
## **MODULAR CHECK VALVE** MC-03 SERIES

#### **DIMENSIONS**

UNIT: mm(inch) WEIGHT: 1.5 kgs(3.3 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MC-03\*- \*\* -40





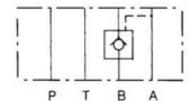


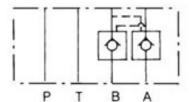
•The modular pilot-operated check valve will allow free flow in one direction and block flow in the opposite direction. It functions to positively hold the actuator in a neutral position. Movement is restored by an automatic pilot pressure signal when the directional control valve shifts to move the actuator. It may be specified to operate on the A, B, or A & B port.

As a modular valve, this valve mounts between an NFPA D05 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### Symbol







### **Model Code**

MPC - 03 W - 50 - \*\*

1 2 3 4 5

1 Series
MPC: Modular Pilot

3 | Function Port
A: A Port

Check Valve

B: B Port
W: A & B Ports

2 Mounting Style

4 Cracking PSI 50: 50 PSI (3.5 BAR)

03: NFPA Size D05

\_

Design Number

# MODULAR PILOT CHECK VALVE MPC-03 SERIES

### **SPECIFICATIONS**

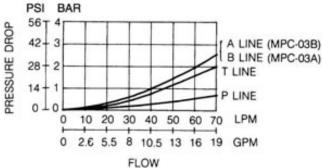
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 35 LPM (9.3 GPM)

### **PERFORMANCE CURVES**

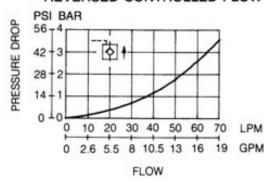
### **TEST CONDITIONS**

Viscosity: 35 cSt (175 SSU) Temperature: 50° C (122° F)

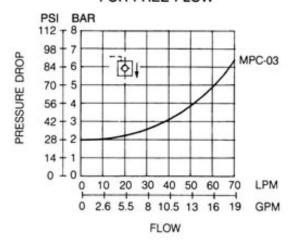
## PRESSURE DROP



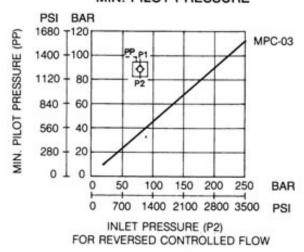
# PRESSURE DROP FOR REVERSED CONTROLLED FLOW



### PRESSURE DROP FOR FREE FLOW



### MIN. PILOT PRESSURE

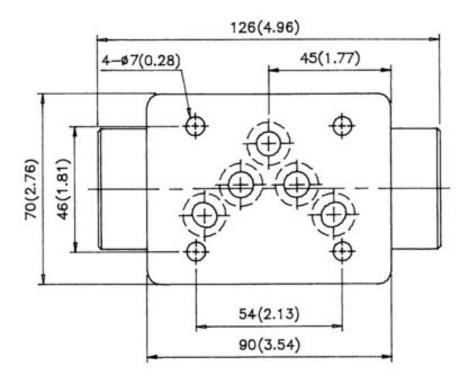


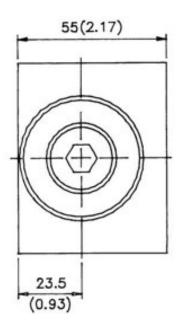
# MODULAR PILOT CHECK VALVE MPC-03 SERIES

**DIMENSIONS** 

UNIT: mm(inch) WEIGHT: 3.4 kgs(7.5 lbs) Mounting Surface: ISO 4401-AB-03-4-A

MPC-03- \* -40





### MODULAR RELIEF VALVE **MRF-04 SERIES**

### **FEATURES**

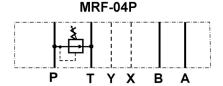
•The modular adjustable relief valve is designed to limit the operating pressure in a hydraulic system to a maximum set pressure. The internal piston moves to smoothly relieve the pressure when the system pressure reaches the desired setting, maintaining stable pressure control and repeatability.



Pressure relief is available on the P port. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D07 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

<u>MRF – 04 P – K – 3</u>

Series

MRF: Modular Relief Valve

2 Mounting Style 04: NFPA Size D07

3 Function Port

P: P Port

Adjustment Style

K: Adjusting Knob

Pressure Adj. Range

3: 70-210 BAR (1000-3000 PSI)

Design Number

# MODULAR RELIEF VALVE MRF-04 SERIES

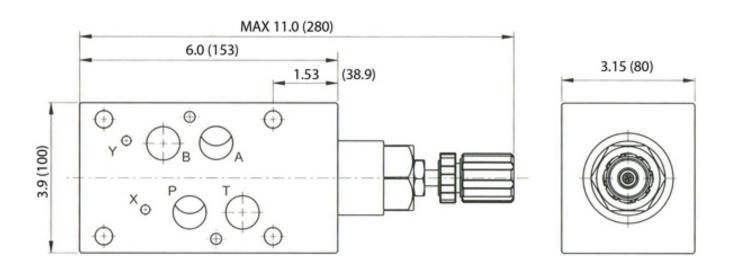
### **SPECIFICATIONS**

MAX. OPERATING PRESSURE MAX. FLOW CAPACITY

250 BAR (3675 PSI) 190 LPM (50 GPM)

### **DIMENSIONS**

MRF-04P Inch (mm)



# MODULAR PRESSURE REDUCING VALVE MPR-04 SERIES

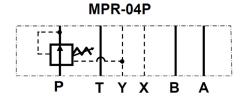


### **FEATURES**

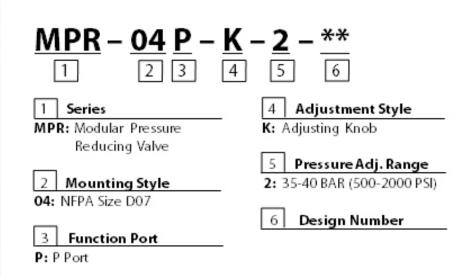
•The modular adjustable pressure reducing valve will ensure that the operating pressure in a branch of a hydraulic system will be maintained at a lower setting than that of the main system pressure. The valve functions on the P port and is internally drained. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D07 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**



# MODULAR PRESSURE REDUCING VALVE MPR-04 SERIES

### **SPECIFICATIONS**

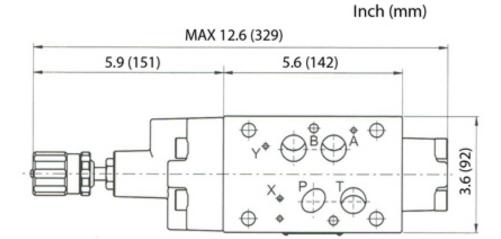
MAX. OPERATING PRESSURE MAX. FLOW CAPACITY

250 BAR (3675 PSI) 190 LPM (50 GPM)

### **DIMENSIONS**

### MPR-04P

# 2.4 (60)



### MODULAR THROTTLE AND CHECK VALVE MT-04 SERIES

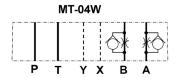


### **FEATURES**

•The modular adjustable flow control valve functions as a needle valve flow restrictor in one direction in a branch of a circuit, with free flow in the opposite direction. It operates on the A & B ports in the "meterout" configuration. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D07 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

<u>MT – 04 W – K – \*\*</u>

1 Series

MT: Modular Throttle and Check Valve (Flow Control)

4 Adjustment Style K: Adjusting Knob

5 Design Number

Mounting Style

04: NFPA Size D07

Function Port

W: A & B Ports

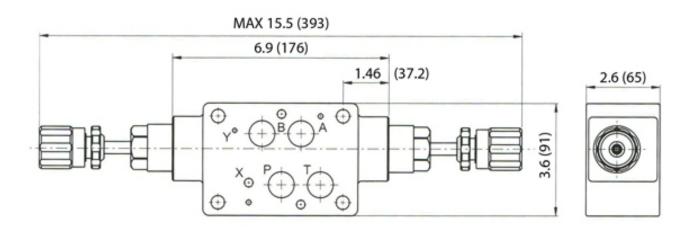
# MODULAR THROTTLE AND CHECK VALVE MT-04 SERIES

### **SPECIFICATIONS**

MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 190 LPM (50 GPM)

### **DIMENSIONS**

MT-04W inch (mm)

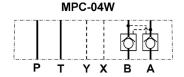




•The modular pilot-operated check valve will allow free flow in one direction and block flow in the opposite direction. It functions to positively hold the actuator in a neutral position. Movement is restored by an automatic pilot pressure signal when the directional control valve shifts to move the actuator. It operates on the A & B ports.

As a modular valve, this valve mounts between an NFPA D07 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

MPC - 04 W - 50 - \*\*

1 2 3 4 5

1 Series 3 Function Port

MPC: Modular Pilot Check Valve 4 Spring

2 Mounting Style 50: Spring PSI

04: NFPA Size D07

Design Number

# MODULAR THROTTLE AND CHECK VALVE MT-04 SERIES

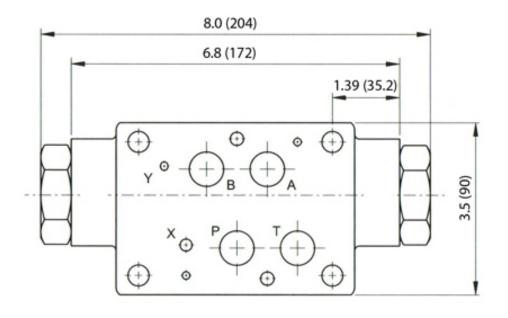
### **SPECIFICATIONS**

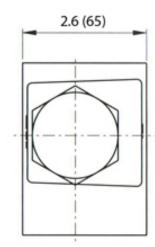
MAX. OPERATING PRESSURE 250 BAR (3675 PSI)
MAX. FLOW CAPACITY 190 LPM (50 GPM)

### **DIMENSIONS**

MPC-04W

Inch (mm)





# MODULAR RELIEF VALVE MRF-06 SERIES



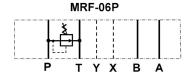
### **FEATURES**

•The modular adjustable relief valve is designed to limit the operating pressure in a hydraulic system to a maximum set pressure. The internal piston moves to smoothly relieve the pressure when the system pressure reaches the desired setting, maintaining stable pressure control and repeatability.

Pressure relief is available on the P port. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D08 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

MRF - 06 P - K - 3 - \*\*

1 Series

4 Adjustment Style

MRF: Modular Relief Valve

K: Adjusting Knob

2 Mounting Style

5 Pressure Adj. Range

06: NFPA Size D08

3: 70-210 BAR (1000-3000 PSI)

3 Function Port

6 Design Number

P: P Port

Note: Inquire for availability of other port and pressure options.

# MODULAR RELIEF VALVE MRF-06 SERIES

### **SPECIFICATIONS**

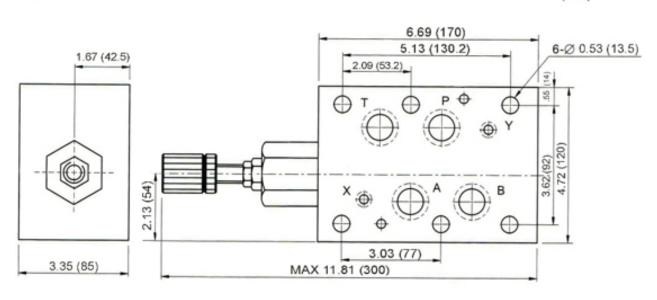
MAX. OPERATING PRESSURE 250 MAX. FLOW CAPACITY 200

250 BAR (3675 PSI) 200 LPM (53 GPM)

### **DIMENSIONS**

MRF-06P-K

in (mm)



# MODULAR PRESSURE REDUCING VALVE MPR-06 SERIES

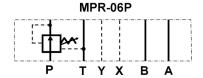


### **FEATURES**

•The modular adjustable pressure reducing valve will ensure that the operating pressure in a branch of a hydraulic system will be maintained at a lower setting than that of the main system pressure. The valve functions on the P port and is internally drained. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D08 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

 MPR - 06 P - K - 2 - \*\*-N

 1
 2
 3
 4
 5
 6

 1
 Series
 4
 Adjustment Style

 MPR: Modular Pressure Reducing Valve
 K: Adjusting Knob

 2
 Mounting Style
 5
 Pressure Adj. Range

 2: 35-40 BAR (120-1000 PSI)
 2: 35-40 BAR (500-2000 PSI)

 3: 70-210 BAR (1000-3000 PSI)

 3: 70-210 BAR (1000-3000 PSI)

 6
 Design Number

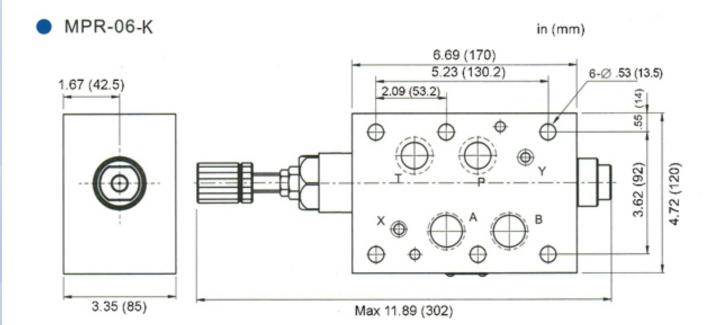
# MODULAR PRESSURE REDUCING VALVE MPR-06 SERIES

### **SPECIFICATIONS**

MAX. OPERATING PRESSURE MAX. FLOW CAPACITY

250 BAR (3675 PSI) 200 LPM (53 GPM)

### **DIMENSIONS**



# MODULAR THROTTLE AND CHECK VALVE MT-06 SERIES

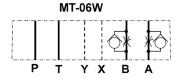


### **FEATURES**

•The modular adjustable flow control valve functions as a needle valve flow restrictor in one direction in a branch of a circuit, with free flow in the opposite direction. It operates on the A & B ports in the "meter-out" configuration. Adjustment is made with a calibrated knob, standard with the valve.

As a modular valve, this valve mounts between an NFPA D08 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**

MT - 06 W - K - \*\*

1 Series

- 4 Adjustment Style
- MT: Modular Throttle and Check Valve (Flow Control)
- K: Adjusting Knob
- 2 Mounting Style

5 Design Number

06: NFPA Size D08

3 Function Port

W: A & B Ports

Note: Inquire for availability of other port and function options.

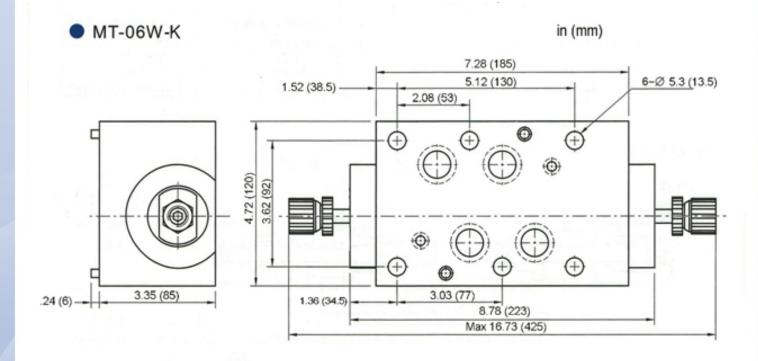
# MODULAR THROTTLE AND CHECK VALVE MT-06 SERIES

### **SPECIFICATIONS**

MAX. OPERATING PRESSURE MAX. FLOW CAPACITY

250 BAR (3675 PSI) 300 LPM (79 GPM)

### **DIMENSIONS**

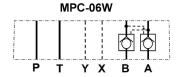




•The modular pilot-operated check valve will allow free flow in one direction and block flow in the opposite direction. It functions to positively hold the actuator in a neutral position. Movement is restored by an automatic pilot pressure signal when the directional control valve shifts to move the actuator. It operates on the A & B ports.

As a modular valve, this valve mounts between an NFPA D08 size directional control valve and the subplate. A longer than standard bolt kit is required when mounting modular valves in a stack. Refer to bolt kits.

### **Symbol**



### **Model Code**



Note: Inquire for availability of other port options.

# MODULAR THROTTLE AND CHECK VALVE MPC-06 SERIES

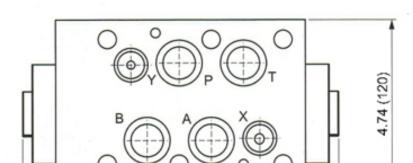
### **SPECIFICATIONS**

MAX. OPERATING PRESSURE MAX. FLOW CAPACITY

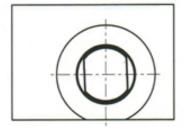
250 BAR (3675 PSI) 300 LPM (79 GPM)

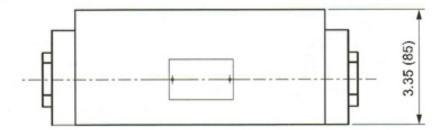
### **DIMENSIONS**





in (mm)





9.21 (234)



The mounting bolt kits for the modular valve series MBK-02 and MBK-03 sizes consist of four (4) each of threaded rods and nuts. The lengths are sized to mount from one (1) to four (4) Northman Fluid Power modular valves between a Northman directional control valve and a subplate or manifold.

### **Model Code**

MBK - 02 - 1 - 2

1 | Series MBK: Mounting Bolt Kit

2 Mounting Size
02: NFPA Size D03

03: NFPA Size D05

No. of Modular

Valves in Stack

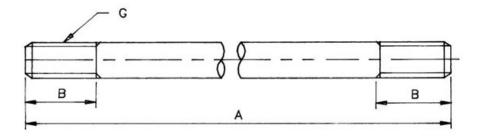
1: One Modular Valve
2: Two Modular Valves

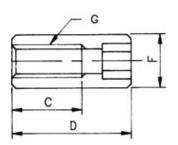
3: Three Modular Valves 4: Four Modular Valves 4 Thread

1: Metric 2: Inch

# MODULAR BOLT KITS MBK-02 &03 SERIES

### **DIMENSIONS**







Series	* = Number of Modular Valves in Stack	Number of Bolts and Nuts	A Total Length	B Thread Length	С	D	E	F	G	A - C Bolt Length
MBK-02-*-1	1	4	3.7 (94)							3.35 (85)
	2		5.27(134)	0.35 (9)	0.35	0.59	0.16	0.33	M5 x	4.92 (125)
	3		6.85 (174)		(9)	(15)	(4)	(8.5)	0.88P	6.50 (165)
	4		8.42 (214)							8.07 (205)
MBK-02-*-2	1	4	3.7 (94)	0.35 (9)			0.16 (4)	0.33 (8.5)	#10 – 24 UNC	3.35 (85)
	2		5.27(134)		0.35	0.59				4.92 (125)
	3		6.85 (174)		(9)	(15)				6.50 (165)
	4		8.42 (214)							8.07 (205)
MBK-03-*-1	1	4	4.17 (106)							3.70 (94)
	2		6.34 (161)	0.47	0.47	0.87	0.20 (5)	0.39 (10)	M6 x 1P	5.90 (149)
	3		8.51 (216)	(12)	(12)	(22)				8.03 (204)
	4		10.68 (271)							10.20 (259)
MBK-03-*-2	1	4	4.17 (106)							3.70 (94)
	2		6.34 (161)	0.47	0.47	0.87	0.20	0.39	1/4 – 20	5.90 (149)
	3		8.51 (216)	(12)	(12)	(22)	(5)	(10)	UNC	8.03 (204)
	4		10.68 (271)							10.20 (259)



The mounting bolt kits for the modular valve series MBK-06 size consist of six (6) 1/2-13 socket head cap screws. The lengths are sized to mount from one (1) to three (3) Northman Fluid Power modular valves between a Northman directional control valve and a subplate or manifold.

### **Model Code**



2 Mounting Size 06: NFPA Size D08

4 Thread

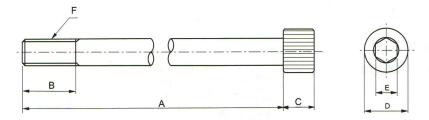
2: Inch (UNC Thread)

2: Two Modular Valves

3: Three Modular Valves

# MODULAR BOLT KITS MBK-06 SERIES

### **DIMENSIONS**



Series	* = Number of Modular Valves in Stack	Number of Bolts	<b>A</b> Total Length	<b>B</b> Thread Length	С	D	E	F
	1	6	5.38 (137)			0.75	0.00	
MBK-06-*-2	2	6	8.88 (256)	1.88 (48)	0.5 (13)	0.75 (19)	0.38 (10)	1/2-13 UNC-2B
	3	6	12.13 (308)					

# Northman

Solenoid Directional Valve Modular Valve

Pressure Control Valve Flow Control Valve

Variable Vane Pump High Pressure Vane Pump











### **Our Commitment**

We are committed to excellent customer care, quality products and a very timely delivery.

Northman's reputation for reliability is built on high quality products, engineering and manufacturing systems.

Northman America, Inc. 739 Kimberly Drive Carol Stream, IL 60188

inquiry@northmanfp.com

Phone: (630) 588-8488 Fax : (630) 588-8487

www.northmanfp.com